



ER 25 | ER 25-UP

DIN 6499/ ISO 15488

ER 25 Standard ER 25-UP Ultra Precision

Clamping Capacity		Ø [Inch]	ER 25 Part No.	ER 25-UP Part No.	Clamping Capacity		Ø [Inch]	ER 25 Part No.	ER 25-UP Part No.
[mm]	[Inch]				[mm]	[Inch]			
1.00 - 0.50	0.0394 - 0.0197	1/32"	1125.01000	1125.01001	9.00 - 8.00 *	0.3543 - 0.3150	11/32"	1125.09000	1125.09001
1.50 - 1.00	0.0591 - 0.0394	-	1125.01500	1125.01501	9.50 - 8.50	0.3740 - 0.3347	-	1125.09500	1125.09501
2.00 - 1.00 *	0.0787 - 0.0394	1/16"	1125.02000	1125.02001	10.00 - 9.00 *	0.3937 - 0.3543	3/8"	1125.10000	1125.10001
2.50 - 1.50	0.0984 - 0.0591	3/32"	1125.02500	1125.02501	10.50 - 9.50	0.4134 - 0.3740	13/32"	1125.10500	1125.10501
3.00 - 2.00 *	0.1181 - 0.0787	-	1125.03000	1125.03001	11.00 - 10.00 *	0.4330 - 0.3937	-	1125.11000	1125.11001
3.50 - 2.50	0.1378 - 0.0984	1/8"	1125.03500	1125.03501	11.50 - 10.50	0.4528 - 0.4134	7/16"	1125.11500	1125.11501
4.00 - 3.00 *	0.1575 - 0.1181	5/32"	1125.04000	1125.04001	12.00 - 11.00 *	0.4724 - 0.4375	15/32"	1125.12000	1125.12001
4.50 - 3.50	0.1772 - 0.1378	-	1125.04500	1125.04501	12.50 - 11.50	0.4921 - 0.4528	-	1125.12500	1125.12501
5.00 - 4.00 *	0.1969 - 0.1575	3/16"	1125.05000	1125.05001	13.00 - 12.00 *	0.5118 - 0.4724	1/2"	1125.13000	1125.13001
5.50 - 4.50	0.2165 - 0.1772	-	1125.05500	1125.05501	13.50 - 12.50	0.5315 - 0.4921	17/32"	1125.13500	1125.13501
6.00 - 5.00 *	0.2362 - 0.1969	7/32"	1125.06000	1125.06001	14.00 - 13.00 *	0.5512 - 0.5118	-	1125.14000	1125.14001
6.50 - 5.50	0.2559 - 0.2165	1/4"	1125.06500	1125.06501	14.50 - 13.50	0.5709 - 0.5315	9/16"	1125.14500	1125.14501
7.00 - 6.00 *	0.2756 - 0.2362	-	1125.07000	1125.07001	15.00 - 14.00 *	0.5905 - 0.5512	-	1125.15000	1125.15001
7.50 - 6.50	0.2953 - 0.2559	9/32"	1125.07500	1125.07501	15.50 - 14.50	0.6102 - 0.5709	19/32"	1125.15500	1125.15501
8.00 - 7.00 *	0.3150 - 0.2756	5/16"	1125.08000	1125.08001	16.00 - 15.00 *	0.6300 - 0.5905	5/8"	1125.16000	1125.16001
8.50 - 7.50	0.3347 - 0.2953	-	1125.08500	1125.08501	17.00 - 16.00	0.6692 - 0.6300	21/32"	1125.17000	1125.17001

*Included in collet set.

Additional technical information on page 13.2.